## Center for Surveillance, Epidemiology, and Laboratory Services

# Improving Processes for Decontamination of Laboratory Waste

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# Roybal Waste Management Risk Assessment

- Who? Autoclave operators, scientists, and engineers
- What? The process of autoclaving waste- evaluate risk of thermal and/or biohazard exposure
- How?
  - Observation of procedure
  - Evaluate each step of waste management
  - Mitigate risk
  - Reevaluate the residual risks
  - Demonstrate risks are at very low level
  - Summarize assessment to stakeholders, including standardized process

# Objective

 To develop scientifically based evidence for improving lab waste management practices at CDC

#### Specific Aims

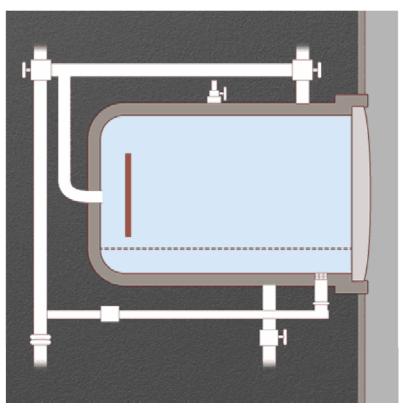
- Evaluate use of a new procedure for standardizing closure of autoclave bags
- o Test whether the addition of H<sub>2</sub>O is needed
- o Standardize use of autoclave cycles and contact time
- o Optimize autoclave monitoring methods
- Optimize loading configurations of autoclaves

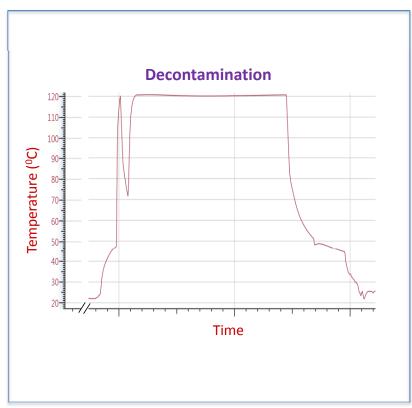
# Parameters Tested in Autoclave Bags/Pans

Variables	Autoclave Bags Autoclave Pans		
Content of Bags	Unused PPE (coveralls)	Unused PPE (coveralls)	
Content Weight (lbs) per Bags	4 (previously tested by ESHCO) 12 (BagPipe prototype 1.0) 18 (highest weight in actual use) 8 (average weight selected for study)	3.5	
Density of Loading	Folded Opened and fluffed	Folded Opened and fluffed	
Closure of Bags	Twisted 5X and taped tightly BagPipe (PEX tube) Loosely closed with a knot	Twisted 5X Folded over loosely	
BagPipe Diameter and Length	p1.0 = 1/2" diameter, 18" long PEX tubing p2.0 = 2" diameter, 6" long	Not applicable	
H₂O Addition	No 250 mL 500 mL	No 250 mL	
Number of Bags (or Pans) per load	2 Large 3 Large 4 Large 2 Large + 2 Small	8 Large 12 Large	
Load Configuration	Vertically and horizontally combination Stacked horizontally w/o blocking BagPipe opening	Stacked leaving space between the stacks (crisscrossed)	
Autoclave Monitoring Indicator Location	Top Center Bottom	Center	
Autoclave pan lids	Not applicable	Closed with gap Closed without gap	

All experiments in autoclave A043 (Bldg 18/SSSB/505); PreVac cycle

# **PreVacuum Cycle**





# 1. Evaluation of BagPipe



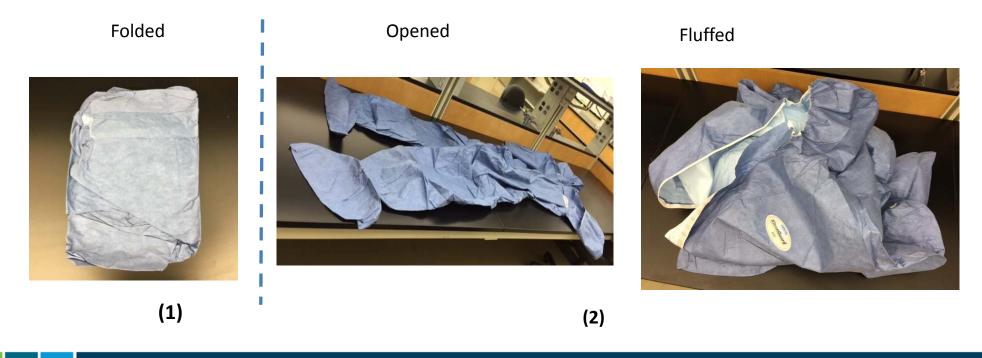
6" long, 2" diameter Cross-linked polyethylene (PEX) tubing



- Placed in the opening of an autoclave bag
- Held in place by taping neck of bag
- Standard opening allows steam to deeply penetrate bag to inactivate all contaminated material
- Top can be covered with Al foil until loaded into autoclave

## **Materials and Methods**

## **PPE** (coveralls) inside autoclave bags



# Preparation of Autoclave Bags with or without BagPipes



#### Conditions

- Small and large bags
- o 8 lbs per bag
- o Different density levels PPE
- Two bags: sealed
- o Two bags: BagPipes

# Preparation of Biological Indicators for Monitoring Procedure

BI\* placed at the bottom, center and top of an autoclave bag filled with coveralls



\* Geobacillus stearothermophilus 7954 (Accufast, Getinge)

Small and Large bags each containing 8 lbs PPE (different density levels)



## **Experiment Design**

### **Six Runs**

#### Conditions

All experiments were repeated in triplicate

Load: Four bags; 8lbs/bag (13 coveralls)

Autoclave bags filled up to 2/3rd of capacity

Autoclave Cycle: Pre-Vac

Temperature: 121°C

o Pressure: **15 psi** 

Exposure: 60 minutes



Treatment 1 (3X)

Added Water: 250 mL

Treatment 2 (3X)

**No Water** 

## Results I

## **Addition of Water to Autoclave Bags**



Bag Twisted and closed with autoclave tape



BagPipe secured in place with autoclave tape

Biological Indicator: Geobacillus stearothermophilus 7954 (Accufast, Getinge)

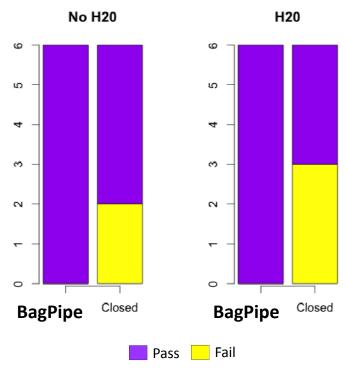
# Results I



## All Bls Passed Test with BagPipe

#### **Closed Bags did not Consistently Pass BI Test**

## .



## 0% of bags ruptured



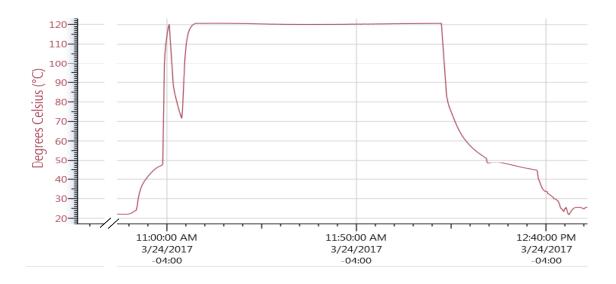
# 2. Loading Configuration

**Position 1**Vertically and horizontally combination

**Position 2**Stacked horizontally



# 3. BagPipe Validation – Pre-Vac Cycle





CONTROLS PASS FAIL	Small 1 Bottom Center Top	Small 2 Bottom Center Top	<b>Large 1</b> Bottom Center Top	<b>Large 2</b> Bottom Center Top
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<sup>\*</sup> Indicates Data logger location inside the autoclave bag

# Findings I

- Autoclave bags that were closed by twisting and taping shut either failed the biological indicator test or passed only as a result of bursting open inside the autoclave.
- The 2" diameter BagPipe used to vent autoclave bags resulted in successful decontamination of lab waste in all experiments.
- Addition of water to autoclave bags is not required for successful decontamination if using BagPipes in Pre-Vac cycle.
- Any tested loading configuration of autoclave bags worked as long as the BagPipe opening was not blocked.
- Same results were obtained in 14 autoclaves when using PreVac cycle (total of 76 autoclave bags).

## 4. Evaluation Using Autoclave Pan

#### **Six Runs**

#### **Addition of Water to Pans and Loading Configuration**

#### Conditions

All experiments were repeated in triplicate

Load: 3.5 lbs/pan (coveralls)

Autoclave pans filled up to 2/3rd of capacity

Autoclave Cycle: Pre-Vac

Temperature: 121°C

o Pressure: **15 psi** 

o Exposure: 60 minutes

Treatment 1 (3X)

Added Water: 250 mL

Treatment 2 (3X)

**No Water** 

# **Loading the Autoclave**



# **Loading the Autoclave**

**Before** After



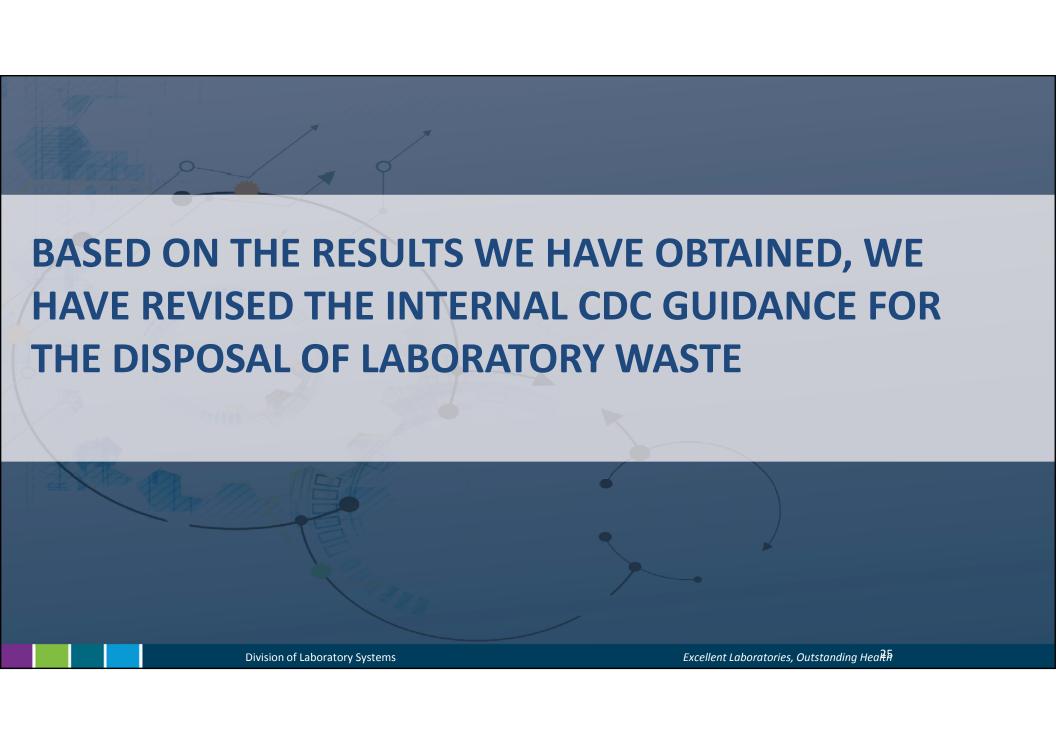


## **Results II**

- All pans passed the biological indicator test independently of addition of water.
- Pans with twisted bags containing fluffed PPE and closed with a gap had displaced lids and decompressed PPE after autoclaving. In one case, this pressure was strong enough to overturn the pan.

# Findings II

- Autoclave pans do not require addition of water for adequate decontamination.
- A loose liner bag opening is important to minimize movement of pan and exposure of waste by dislodging of pan lids.



# Revisions to the CDC Guidance for the Disposal of Laboratory Waste

- Do not add water to autoclave containers
- Use only Pre-Vac Cycle
- ALWAYS use a BagPipe when disposing soft lab waste in autoclave bags
- Do not use BagPipe when disposing hard lab waste in autoclave pans
- Do not mix hard/sharps with soft waste in autoclave bags

## Outcome

- Autoclave safety training for CDC laboratorians
- CDC Guidance for the Disposal of Laboratory Waste
- SOPs for Lab waste management
- These changes have already reduced incidents of rupturing and leaking autoclave bags.

## End











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The findings and conclusions in this report are those of the authors and do not necessarily represent the official position of the Centers for Disease Control and Prevention.