



Liquid Nitrogen Storage in a High-Containment Laboratory-Why AAHL is Moving Away from It

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AUSTRALIAN ANIMAL HEALTH LABORATORY

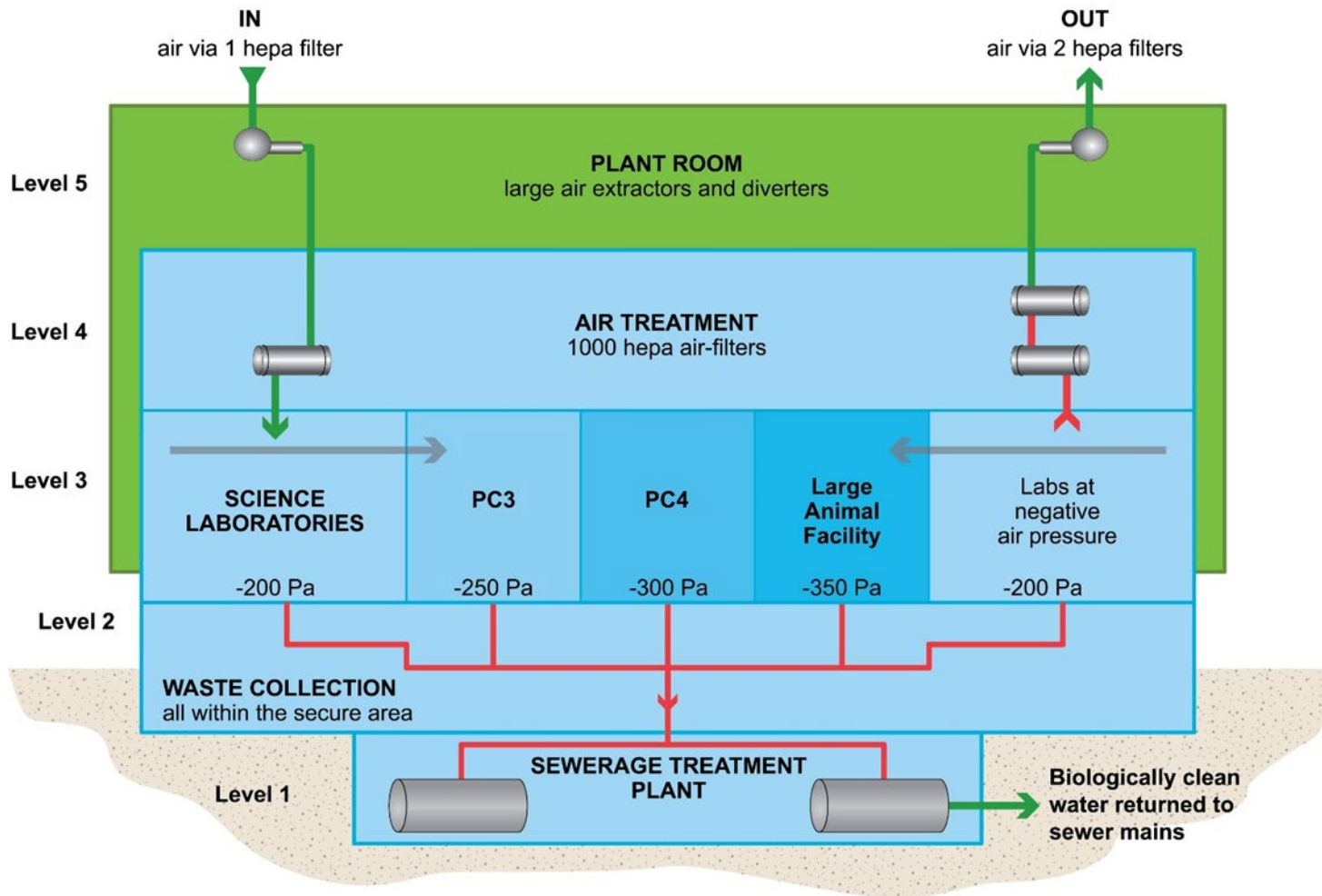
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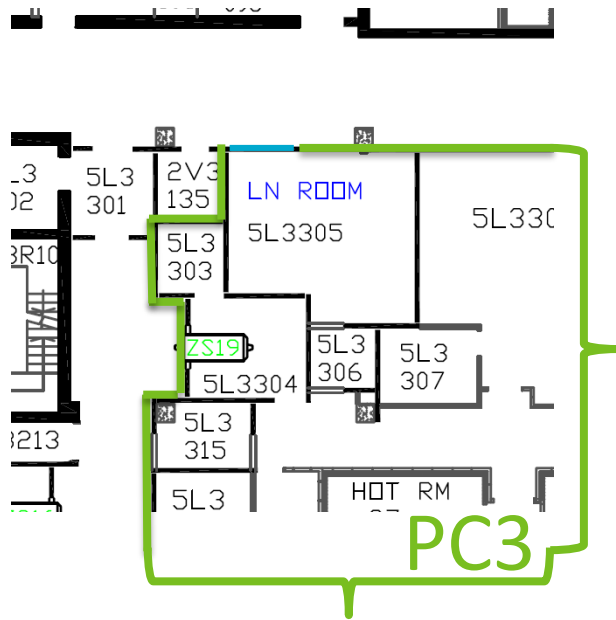




Background and History

- December 7th 2001
 - Combination of circumstances result in fatality within the facility
 - Coronial inquest
 - Significant improvements
 - Comprehensive risk assessment, multiple engineering controls & training
 - Interlocked doors, O₂ monitoring, 'out of hours' locked out
 - Satisfaction that the contributing 'issues' had been adequately addressed
 - Reticulated LN system retained

Room overview



- Airlocked room within the PC3 (BLS-3) North Suite
- $\sim 100\text{m}^3$ (3,500ft³)
- 2x HEPA filter on supply & exhaust air
- Normal operation -250Pa to atm. 270L/s flow.
- 8 LN vessels



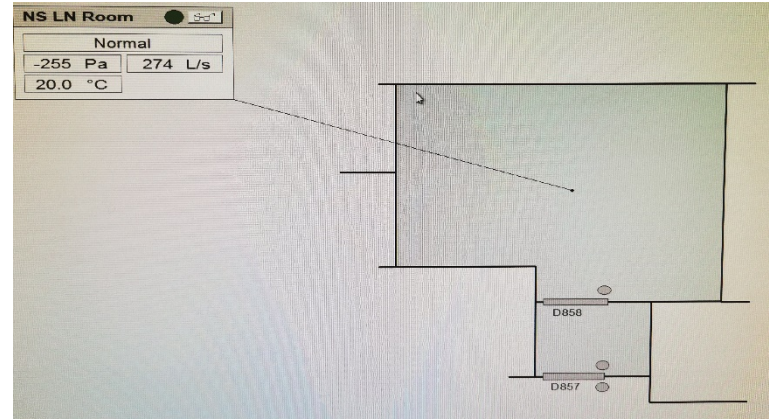
Monday November 19th 2018

- Bulk delivery of Liquid Nitrogen (7am)
- The delivery process is interrupted by an electrical issue
- Power restored, LN flow resumed
- A number of alarms raised
 - Air handling/pressure
 - Fire
 - Low Oxygen
- After ~20mins- Alarms cleared



Room Environment

- Un-controlled release of Liquid Nitrogen
- Temperature and Oxygen dropped rapidly
 - Unlikely time to escape
- Room locked until 9am



Physical impact

- Significant pressure increase

Physical impact



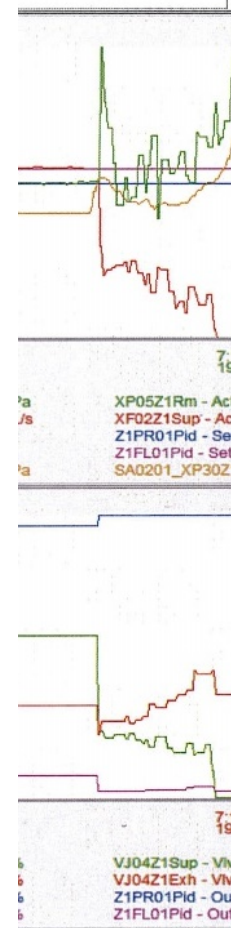
Physical impact

- Significant pressure increase
 - Displaced door seal – above 1kPa doors are braced
 - Bent hinge
- Sewerage 'P' Trap emptied
 - 200mm = 2kPa
- External window undamaged
- Room nominally -250Pa



Air Handling System

- Off scale +ve pressure 'spike' → various automated responses
- Room is 'Pressure over Flow' controlled – supply valve closes in response
- Exhaust to 100%
 - Overload → 35%. Fortunately not fully closed.
- Corridor pressure outside LN room (inside PC3) momentarily increases.
 - Assumption this is when the door seal is displaced and door deflects bending the hinge.





Config String: Group>PID_SA0201_Z01*

Open

Save

Open

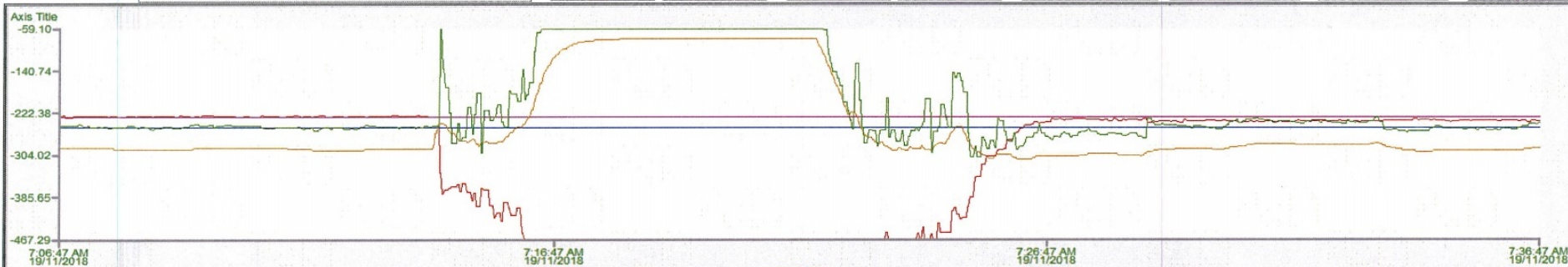
Save

Change Server

Resume

Reset Y Axis

Export File



HIST.SCADA1N.SA0201.XP05Z1ROOM_PRESSURE	73.37	Pa	XP05Z1Rm - Actual Presr (F_CV)
HIST.SCADA1N.SA0201.XF02Z1SUP_FLOW_F_CV	0.00	L/s	XF02Z1Sup - Actual Flow (F_CV)
HIST.SCADA1N.SA0201.Z1PR01PID_ACTSP_F_CV	-250.00		Z1PR01Pid - SetP (Sp) (F_CV)
HIST.SCADA1N.SA0201.Z1FL01PID_ACTSP_F_CV	270.00		Z1FL01Pid - SetP (Sp) (F_CV)
HIST.SCADA4N.18SA0201.XP30Z1RM_PRESSURE	5.50	Pa	SA0201_XP30Z1RM - Pressure Transmitter



HIST.SCADA1N.SA0201.VJ04Z1SUP_POSN_F_CV	0.56	%	VJ04Z1Sup - Viv Posn Fback (0-100%) (F_CV)
HIST.SCADA1N.SA0201.VJ04Z1EXH_POSN_F_CV	37.08	%	VJ04Z1Exh - Viv Posn Fback (0-100%) (F_CV)
HIST.SCADA1N.SA0201.Z1PR01PID_MV_F_CV	15.00	%	Z1PR01Pid - Output Manipulated Variable (F_CV)
HIST.SCADA1N.SA0201.Z1FL01PID_MV_F_CV	15.00	%	Z1FL01Pid - Output Manipulated Variable (F_CV)

Follow up

- Pressure/integrity test
 - All ductwork, Room, Sewerage pipes
 - both supply and both exhaust HEPA filters
 - All intact – no breach of containment
- Isolate reticulated LN system



Questions - incident

- Cause?
 - Combination of circumstances
 - Lowest relief valve – vessel
 - Valves not maintained
- Source?
 - Tanker, Bulk storage, Vessel
 - Bulk storage owned/maintained by LN supplier
 - 2 x onsite, both different
- Volume of LN released?
 - Exhaust at 35% x room volume x off scale ~15min = ~350L LN
- Maximum pressure?
 - Will never know (>2kPa)
- PC3 containment ‘breach’?
 - Room pressure test passed and filter integrity confirmed
 - Vent through a vessel? – no samples were disrupted.

Questions – ongoing provision

- Why have LN inside PC3 containment?
 - Hybridoma cells – Some highly valuable virus and bacteria stocks and lots and lots of ‘just because’
- Do we retain it or remove it?
 - Options
 - Mechanical -140/-150°C – Reliability-BSL4ZNet – Temp resilience on failure? (~2 weeks of LN), almost instant warming of mechanical freezer failure? Heat load generated?
 - Facility Safety upgrade – Unknown costs and problems – Achievable – acceptance of safety??
- Is reticulated liquid nitrogen really compatible with a traditional biocontainment facility?

Biocontainment and Liquid Nitrogen

- AS1894 – ‘Control of non-flammable cryogenic gasses’
 - “all vents and control valves should relieve to a safe open space.”
- Contemporary biocontainment requirements
 - Air leakage rate compliance (seal-ability)
 - Interlock of supply and exhaust – fan and valve/damper operation
 - Control of pressure in preference to directional flow
 - Backflow protection/prevention

Resulting actions

- Remove reticulated LN from service in secure area – Hazard Elimination
 - However, we have a similar but not identical provision in a PC2 facility outside of 'secure'.
- 'Rescue' all samples (>800 boxes) from LN vessels and place at -80°C for temporary storage
 - Ongoing -80°C hold since end November 2018
- Identify and procure mechanical -150°C freezers
 - 6 month lead time plus cosmetic and necessary power refurbishment of room
- Currently
 - 3 x -150°C freezers arrived, still waiting on room refurbishment

Thank you

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